



**GENERAL INSTRUCTIONS**

- SUPPLIER TO INSURE CORRECT REVISION LEVEL DRAWING FOR PRODUCTION. CONTACT STANLEY BLACK&DECKER (SBD) PURCHASING DEPT. FOR LATEST REVISION LEVEL DRAWING.
- CONTACT SBD GRAPHICS DESIGN FOR ORIGINAL ARTWORK, COLOR STANDARDS AND CORPORATE GUIDELINES.
- PROOFS OF ALL REVISIONS THAT AFFECT ARTWORK AND ALL NEW COLOR FORMULATIONS MUST BE SUBMITTED TO SBD GRAPHICS DESIGN FOR APPROVAL PRIOR TO MAKING PRODUCTION PARTS. SEE EP-1006.
- SUPPLIER TO PROVIDE SBD GRAPHICS DESIGN GROUP WITH 6 SAMPLES OF ALL PRODUCTION PARTS. MARK SBD PART NO. AND REVISION LEVEL.

**COLOR VARIATIONS**

□ = DIE CUT  
 ■ = PMS Black C  
 ■ = DEWALT Yellow

⚠ ALL INKS MUST BE UV STABILIZED.

**LABEL APPLICATION**

SURFACE THAT LABEL WILL BE APPLIED TO: PCABS

TEXTURED     RULED (one curve)     INDOOR (NON-DRY)  
 NON-TEXTURED     FLAT     OUTDOOR  
 COMPOUND

**SYNTHETIC LABEL CONSTRUCTION**

**BASE MATERIAL:**  
 WHITE  
 METALLIC  
 TRANSPARENT  
 OTHER (see Special Notes)

**ADHESIVE:**  
 PERMANENT  
 REMOVEABLE  
 OTHER (see Special Notes)

**CLEAR OVERLAMINATE:**  
 MATTE  
 GLOSS (SHINY)  
 OTHER (see Special Notes)

⚠ ALL MATERIALS MUST BE UV STABILIZED.

SUPPLIER NAME:	SUGGESTED LABEL MATERIAL:
TBD	5 MIL VELVET POLYCARBONATE; SUBSURFACE PRINTED 2 MIL TRANSFER ADHESIVE MATTE TEXTURED
	3 MIL POLYESTER SUB-SURFACE PRINTED 2 MIL ACRYLIC ADHESIVE. MATTE FINISH

**SPECIAL NOTES**

- FINISHED LABEL MUST BE A "UL" AND "CSA" RECOGNIZED LABELING SYSTEM (UL STANDARD: UL969, UL CATEGORY CODE: PGDQ2; CSA STANDARD: C22.2 NO. 0.15, CSA CLASS: 7921) AND APPROVED FOR THE SURFACE THAT THE LABEL WILL BE APPLIED TO UNLESS STANLEY BLACK&DECKER AGREES TO A DEVIATION.
- LABEL MANUFACTURER IS RESPONSIBLE TO PLACE THEIR MANUFACTURER'S CODE ON LABEL IN THE SIZE AND LOCATION INDICATED ON THE ARTWORK DOCUMENT.
- INK USED MUST BE UV STABILIZED.
- ALL MATERIALS MUST COMPLY WITH ES100118.
- LABELS SHALL BE LEGIBLE, SHALL NOT WORK LOOSE, AND SHALL NOT BECOME CURLED AT THE EDGES AFTER BEING RUBBED BY HAND FOR 15 SECONDS WITH A CLOTH SOAKED IN WATER AND AGAIN FOR 15 SECONDS WITH A CLOTH SOAKED IN PETROLEUM SPIRIT. THE PETROLEUM SPIRIT TO BE USED FOR THE TEST SHALL BE A REAGENT GRADE HEXANE WITH A MINIMUM OF 85% N-HEXANE.
- LABEL CONSTRUCTION: WILL MEET THE DURABILITY REQUIREMENTS AND ALSO PROVIDE THE VISUAL CONSISTENCY WITH OTHER PRODUCTS WITHIN THE SPECIFIC BRAND.
- LABEL MUST SATISFY LUBRICATING OIL IMMERSION TEST PER UL969 AND CSA C22.2 # 0.15
- LABEL MUST SATISFY 80°C MAX TEMPERATURE RATING PER UL969 AND CSA C22.2 # 0.15
- LABEL MUST BE APPROVED FOR NON-DRY INDOOR USE PER UL969 AND CSA C22.2 # 0.15
- ALL SHIPPING BOXES AND ROLL CORES OR LABEL SHEETS MUST BE MARKED WITH VENDOR'S NAME, TRADE NAME, DATE OF MANUFACTURE AND MATERIAL IDENTIFICATION PER ES100135.

THIS DOCUMENT IS THE PROPERTY OF STANLEY BLACK&DECKER INC. THE CONTENTS OF THIS DOCUMENT ARE CONFIDENTIAL AND CONSTITUTE TRADE SECRETS PROPRIETARY TO STANLEY BLACK&DECKER INC. NEITHER THIS DOCUMENT NOR ITS CONTENTS SHALL BE DISCLOSED TO ANY UNAUTHORIZED PERSON, COPIED OR PUBLISHED WITHOUT PRIOR WRITTEN CONSENT OF STANLEY BLACK&DECKER INC. COPYRIGHT © 2019 STANLEY BLACK&DECKER INC.

TOL UNLESS SPECIFIED  
 0 & 1 PLC DEC: ± 0.4  
 ANGLES: ± 1°  
 ALL DIMENSIONS mm  
**1 of 1**

**StanleyBlack&Decker**  
 FOR ITEM DATA SEE PRINTED REPORT

N724817